

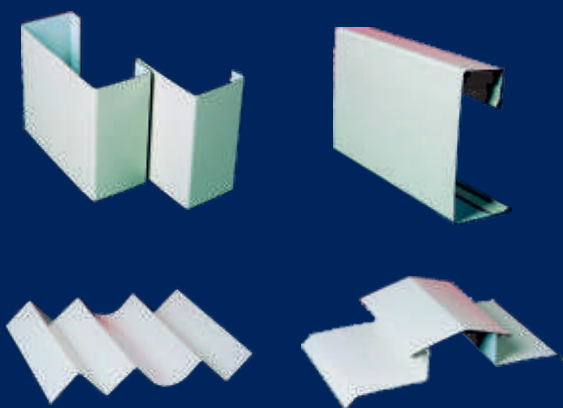
SANDWICH PANELS

■ with polyurethane core

PaNELTECH®

MODERN BUILDING

PANELTECH FLASHINGS CATALOG

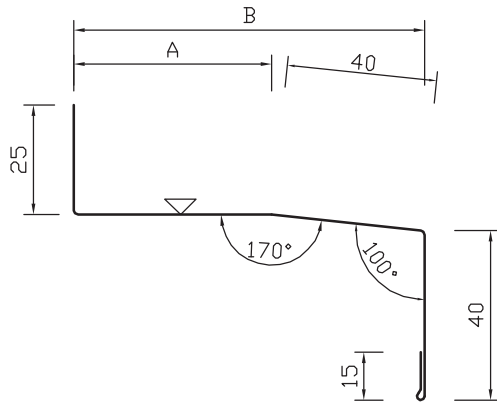


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version 2014.1.

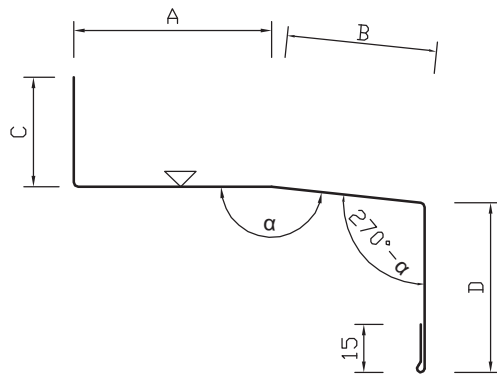
Flashing 001 – Socle drip cap



Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness	A	B	L	area
1	001/40	15	54	3000 5000 6000	135
2	001/60	35	74		155
3	001/80	55	94		175
4	001/100	75	114		195

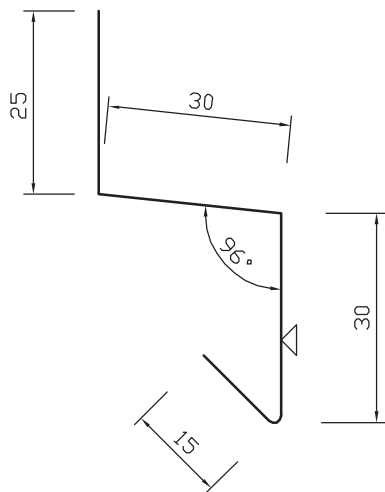
Flashing 002 - Socle drip cap



Untypical steel sheet flashing, thickness 0,5 or 0,75mm

002 / A= B= C= alpha= L=

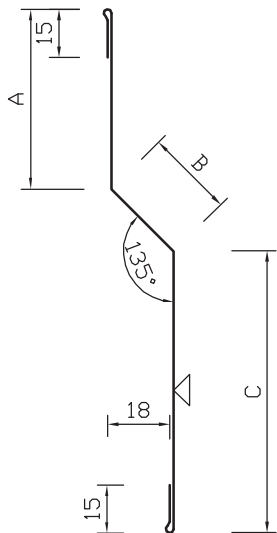
Flashing 003 – Socle drip cap



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	003	3000	100
		5000	
		6000	

Flashing 005 – wall drip cap



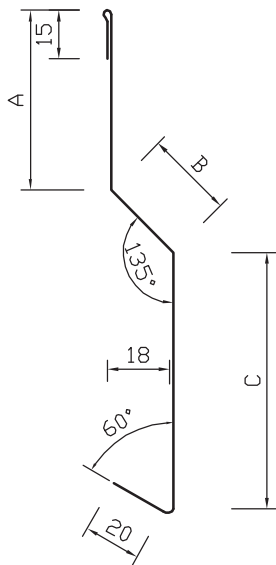
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	C	L	area
1	005/40	40	25	40	3000 5000 6000	135
2	005/60	40	25	60		155
3	005/80	40	25	80		175
4	005/100	40	25	100		195

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

005 / A= B= C= L=

Flashing 006 – wall drip cap



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	C	L	area
1	006/40	40	25	40	3000 5000 6000	140
2	006/60	40	25	60		160
3	006/80	40	25	80		180
4	006/100	40	25	100		200

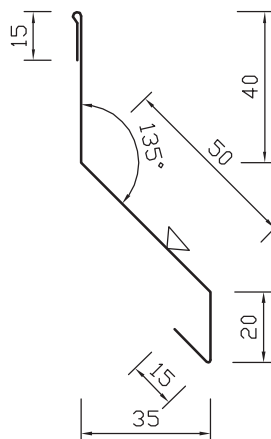
Untypical steel sheet flashing, thickness 0,5 or 0,75mm

006 / A= B= C= L=

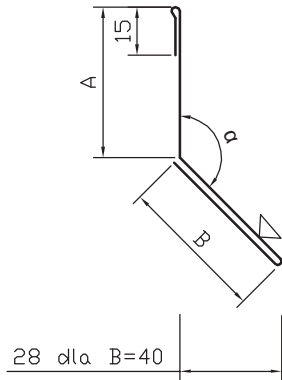
Flashing 007 – wall drip cap

Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	007	3000 5000 6000	140



Flashing 008 – drip cap



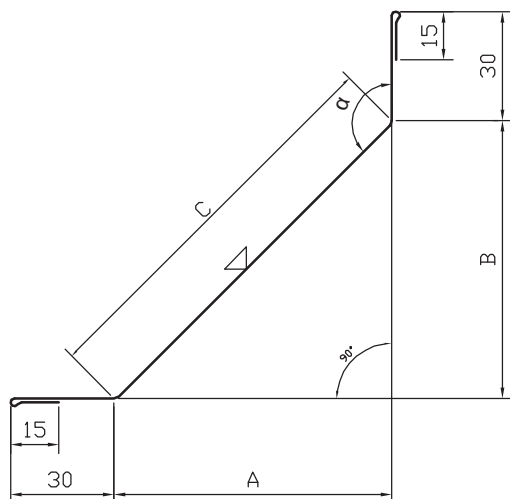
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	α°	L	area
1	008	40	40	135	3000 5000 6000	135

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

008 / A= B= α = L=

Flashing 010 – internal groundsill flashing



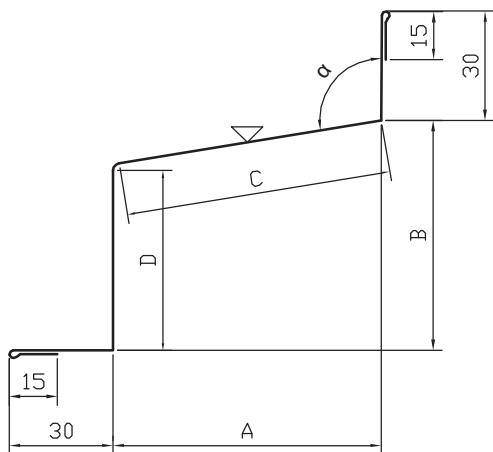
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	α°	C	L	area
1	010/50	50	50	135	71	3000 5000 6000	161
2	010/80	80	80	135	114		204
3	010/100	100	100	135	142		232
4	010/120	120	120	135	170		260

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

010 / A= B= α = L=

Flashing 011 - internal groundsill flashing



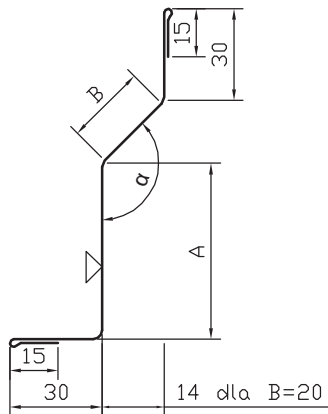
Untypical steel sheet flashing, thickness 0,5 or 0,75mm

No.	symbol	A	B	α°	C	D	L	area
1	011/80	80	80	105	83	59	3000 5000 6000	232
2	011/120	120	120	105	125	88	6000	303

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

011 / A= B= α = L=

Flashing 012 - flashing of internal groundsill and window opening



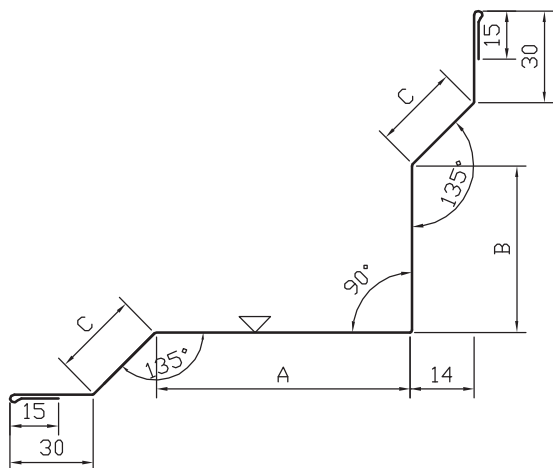
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	α °	L	area
1	012	50	20	135	3000 5000 6000	160

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

012 / A= B= α= L=

Flashing 013 - flashing of internal groundsill



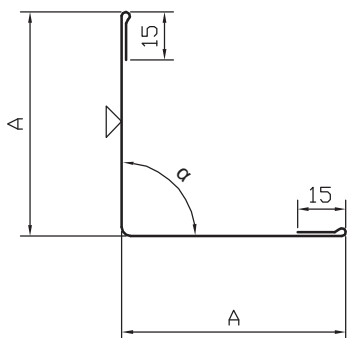
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	C	L	area
1	013/α	70	50	20	3000 5000 6000	250

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

013 / A= B= C= L=

Flashing 015 – equilateral external angle section



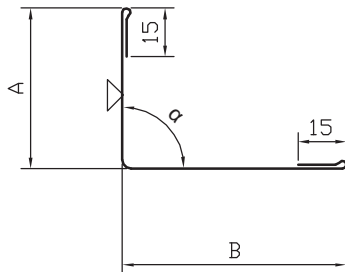
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	015/30/α	30	3000 5000 6000	90
2	015/50/α	50		130
3	015/100/α	100		230
4	015/150/α	150		330

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

015 / A= α= L=

Flashing 016 – external angle section



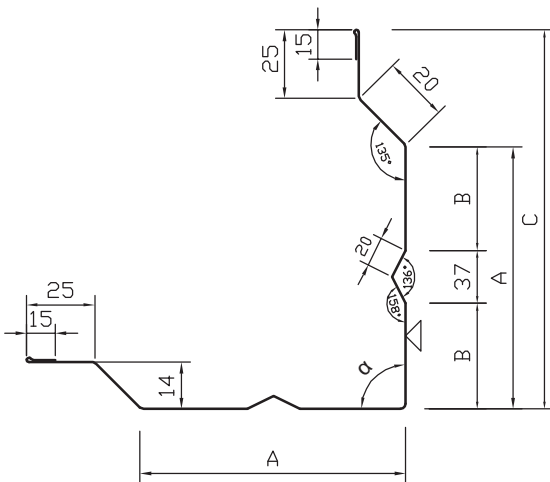
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	L	area
1	016/50/70/α	50	70	3000 5000 6000	150
2	016/50/100/α	50	100		180
3	016/50/150/α	50	150		230
4	016/50/250/α	50	250		330

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

016 / A= B= α= L=

Flashing 017 – external corner profile



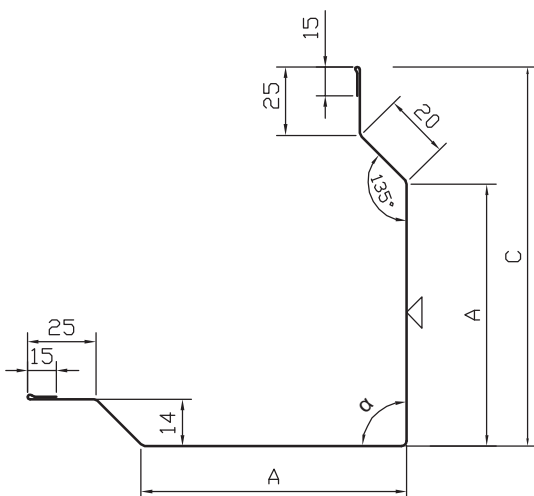
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	α °	C	L	area
1	017/100	100	32	90	139	3000 5000 6000	328
2	017/120	120	42	90	159		368
3	017/160	160	62	90	199		448
4	017/200	200	82	90	239		528

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

017 / A= α= L=

Flashing 018 – external corner profile



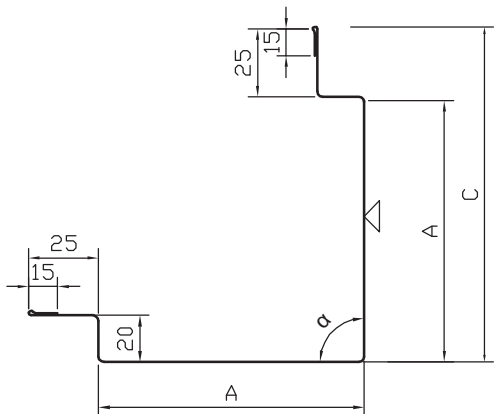
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	α °	C	L	area
1	018/100	100	90	139	3000 5000 6000	320
2	018/120	120	90	159		360
3	018/160	160	90	199		440
4	018/200	200	90	239		520

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

018 / A= α= L=

Flashing 019 – external corner profile



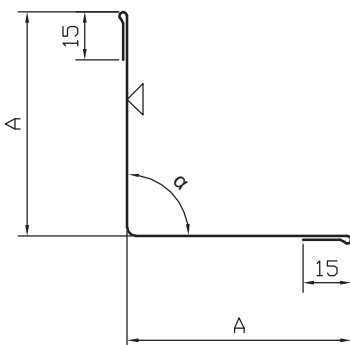
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	α°	C	L	area
1	019/100	100	90	125	3000	320
2	019/120	120	90	145	5000	360
3	019/160	160	90	185	6000	440
4	019/200	200	90	225		520

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

019/ A= α = L=

Flashing 020 – equilateral internal corner profile



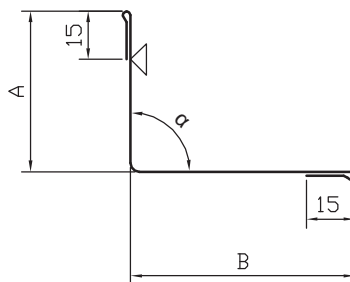
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	020/25/ α	25	3000	80
2	020/50/ α	50	5000	130
3	020/100/ α	100	6000	230

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

020 / A= α = L=

Flashing 021 – internal angle section



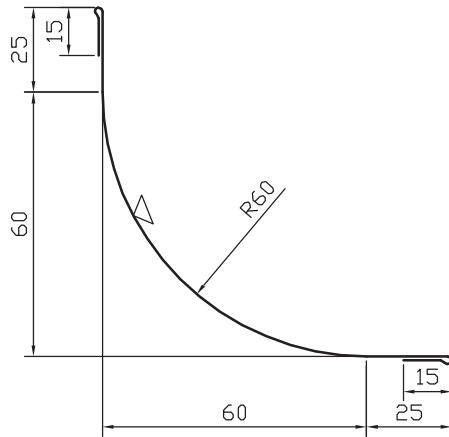
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	L	area
1	021/50/70/ α	50	70	3000	150
2	021/50/100/ α	50	100	5000	180
				6000	

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

021 / A= B= α = L=

Flashing 022 – rounded corner (panel – panel)



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	022	3000 5000 6000	175

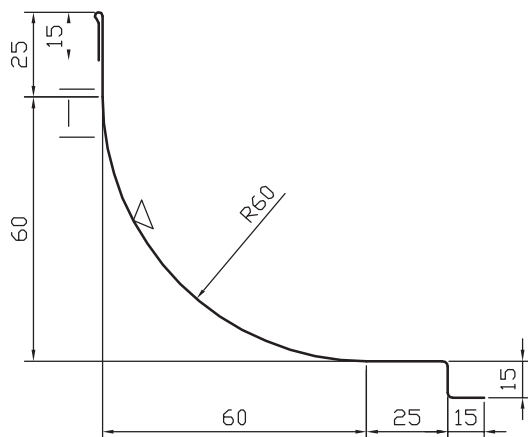
Stainless steel flashing, thickness 0,5 mm

No.	symbol	L	area
1	022 /N-0,50	3000 5000 6000	175

Stainless steel flashing, thickness 0,75 mm

No.	symbol	L	area
1	022 /N-0,75	3000	175

Flashing 023 – rounded corner (panel – tile)



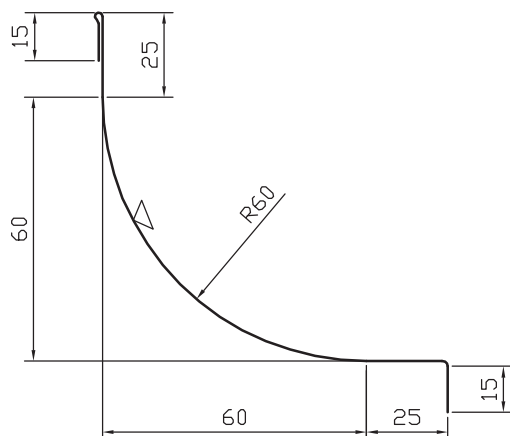
Stainless steel flashing, thickness 0,5 mm

No.	symbol	L	area
1	023 /N-0,50	3000 5000 6000	190

Stainless steel flashing, thickness 0,75 mm

No.	symbol	L	area
1	023 /N-0,75	3000	190

Flashing 024 – rounded corner (panel – concrete)



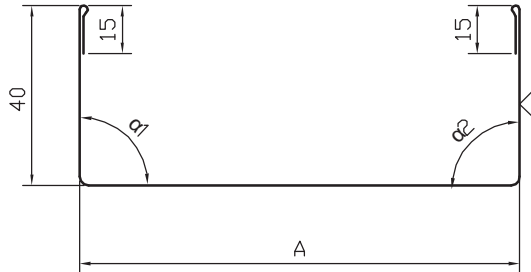
Stainless steel flashing, thickness 0,5 mm

No.	symbol	L	area
1	024 /N-0,50	3000 5000 6000	175

Stainless steel flashing, thickness 0,75 mm

No.	symbol	L	area
1	024 /N-0,75	3000	175

Flashing 025 – channel section



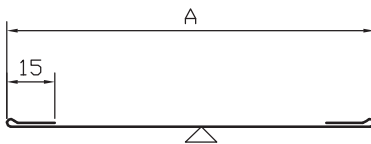
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	$\alpha 1^\circ$	$\alpha 2^\circ$	L	area
1	025/40/ α	44	90	90	3000	154
2	025/60/ α	64	90	90	5000	174
3	025/80/ α	84	90	90	6000	194
4	025/100/ α	104	90	90		214

Unypical steel sheet flashing, thickness 0,5 or 0,75mm

025 / A= $\alpha 1=$ $\alpha 2=$ L=

Flashing 026 – flat bar



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	026/50	50	3000	80
2	026/75	75	5000	105
3	026/100	100	6000	130
4	026/150	150		180

Unypical steel sheet flashing, thickness 0,5 or 0,75mm

026 / A= L=

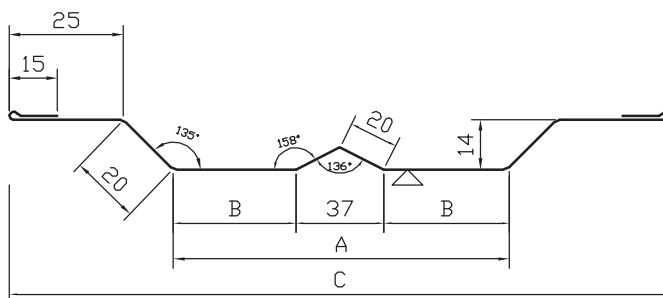
Flashing 027 – panel joint masking frame

obróbka typowa z blachy gr. 0,50 mm

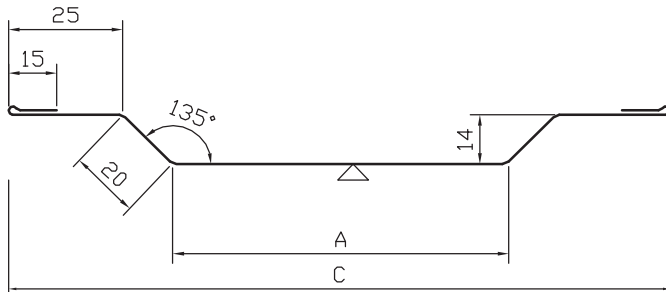
No.	symbol	A	B	C	L	area
1	027/75	75	19	153	3000	198
2	027/100	100	31	178	5000	223
3	027/120	120	41	198	6000	243
4	027/160	160	61	238		283

Unypical steel sheet flashing, thickness 0,5 or 0,75mm

027 / A= L=



Flashing 028 – panel joint masking frame



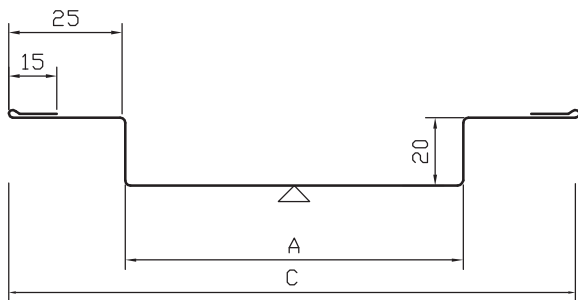
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	C	L	area
1	028/75	75	153	3000	195
2	028/100	100	178		5000
3	028/120	120	198	6000	240
4	028/160	160	238		280

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

028 / A= L=

Flashing 029 - panel joint masking frame



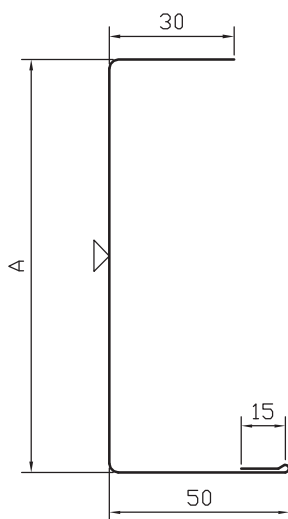
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	C	L	area
1	029/75	75	125	3000	195
2	029/100	100	150		5000
3	029/120	120	170	6000	240
4	029/160	160	210		280

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

029 / A= L=

Flashing 036 – gate opening masking frame



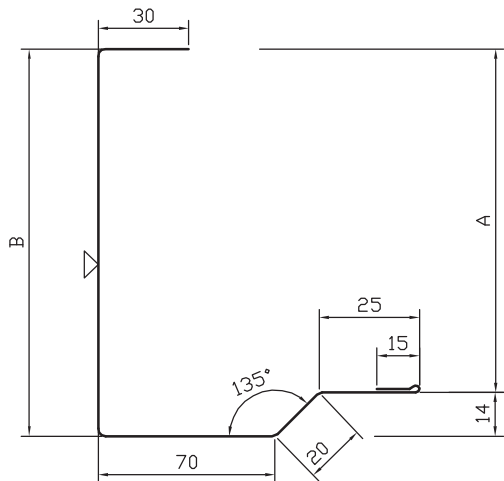
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	036/120	124	3000 5000 6000	219
2	036/140	144		239
3	036/160	164		259
4	036/180	184		279
5	036/200	204		299
6	036/220	224		319
7	036/240	244		339
8	036/260	264		359

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

036 / A= L=

Flashing 037 - gate opening masking frame



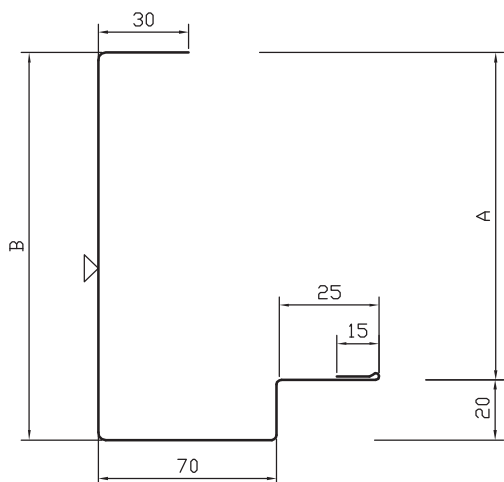
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	L	area
1	037/120	120	135	3000 5000 6000	295
2	037/140	140	155		315
3	037/160	160	175		335
4	037/180	180	195		355
5	037/200	200	215		375
6	037/220	220	235		395
7	037/240	240	255		415
8	037/260	260	275		435

Unotypical steel sheet flashing, thickness 0,5 or 0,75mm

037 / A= L=

Flashing 039 - gate opening masking frame



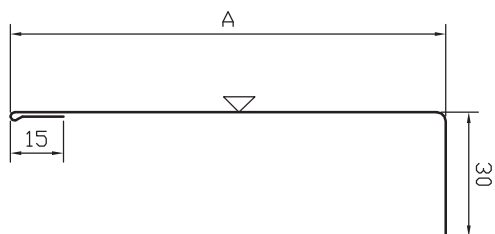
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	L	area
1	039/120	120	141	3000 5000 6000	301
2	039/140	140	161		321
3	039/160	160	181		341
4	039/180	180	201		361
5	039/200	200	221		381
6	039/220	220	241		401
7	039/240	240	261		421
8	039/260	260	281		441

Unotypical steel sheet flashing, thickness 0,5 or 0,75mm

039 / A= L=

Flashing 046 - gate opening masking frame



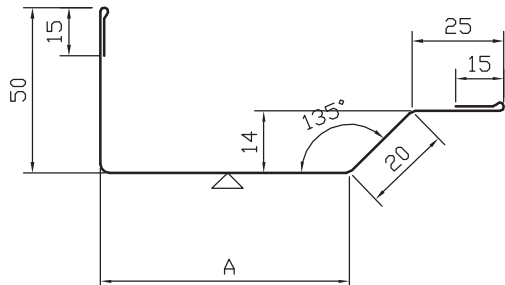
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	046/120	120	3000 5000 6000	165
2	046/140	140		185
3	046/160	160		205
4	046/180	180		225
5	046/200	200		245
6	046/220	220		265
7	046/240	240		285
8	046/260	260		305

Unotypical steel sheet flashing, thickness 0,5 or 0,75mm

046 / A= L=

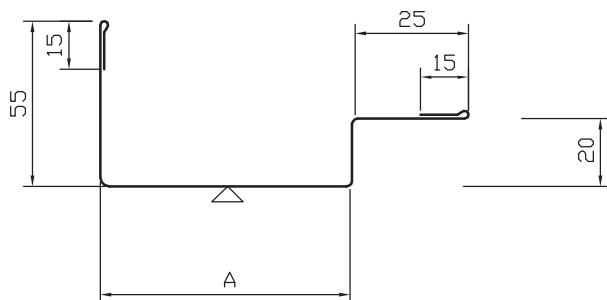
Flashing 047 - gate opening masking frame



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	047/50	50	3000	175
2	047/70	70	5000 6000	195

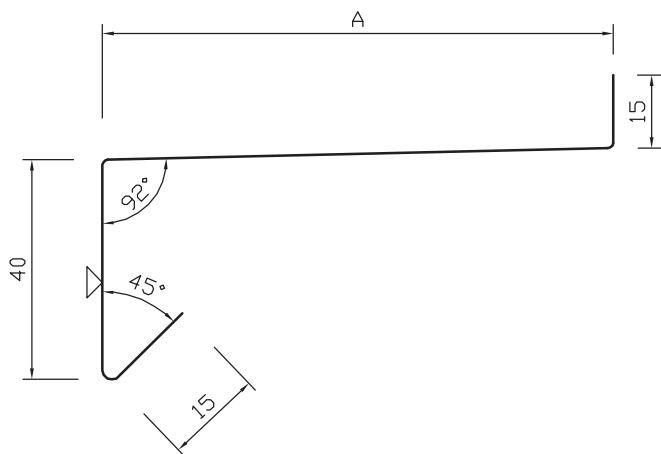
Flashing 049 - gate opening masking frame



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	049/50	50	3000	180
2	049/70	70	5000 6000	200

Flashing 051 – window opening masking frame – windowsill



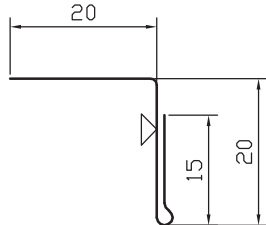
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	051/50	50	3000	120
2	051/70	70	5000	140
3	051/90	90	6000	160
4	051/110	110		180
5	051/130	130		200
6	051/150	150		220
7	051/200	200		270
8	051/250	250		320

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

051 / A= L=

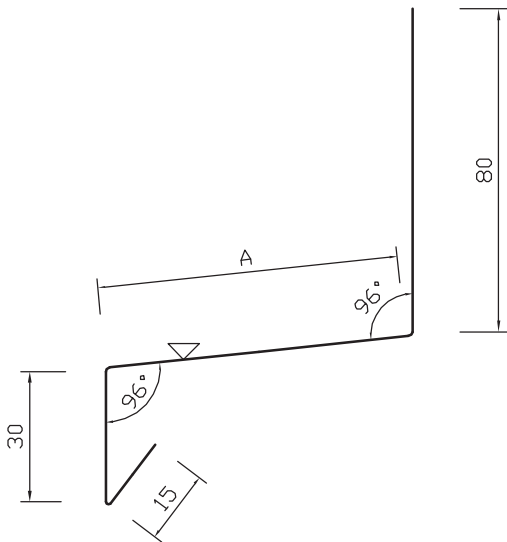
Flashing 052 – window opening masking frame – windowsill reinforcement



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	052	3000 5000 6000	55

Flashing 053 – window opening masking frame – head



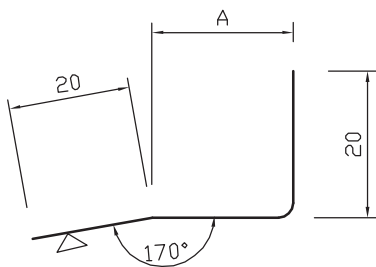
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness	A	L	area
1	053/40	40	3000	165
2	053/60	60	5000	185
3	053/80	80	6000	205
4	053/100	100		225

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

053 / A= L=

Flashing 054 – window opening masking frame – head



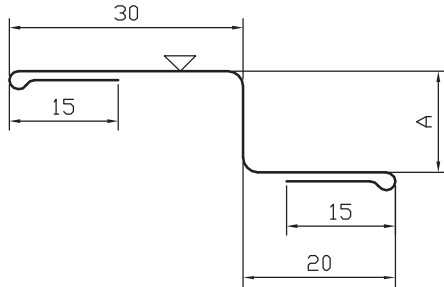
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness	A	L	area
1	054 / 80	40	3000	80
2	054 / 100	60	5000 6000	100

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

054 / A= L=

Flashing 055 – window opening masking frame – external post

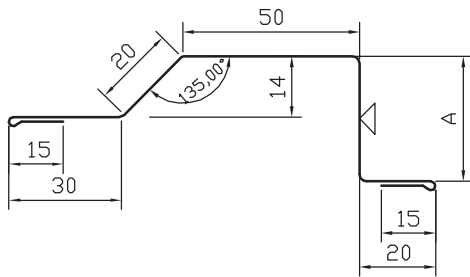


Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol / panel thickness / window frame thickness	A	area
1	055 / 80 / 58	22	102
2	055 / 100 / 70	30	110
3	055 / 100 / 65	35	115
4	055 / 100 / 58	42	122
5	055 / 40 / -	40	120
6	055 / 60 / -	60	140
7	055 / 80 / -	80	160
8	055 / 100 / -	100	180

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
055 / A= L=

Flashing 056 – window opening masking frame – external post

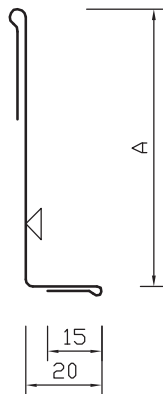


Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol / panel thickness / window frame thickness	A	L	area
1	056 / 80 / 70	24	3000	174
2	056 / 80 / 65	29	5000	179
3	056 / 80 / 58	36	6000	186
4	056 / 100 / 70	44		194
5	056 / 100 / 65	49		199
6	056 / 100 / 58	56		206
7	056 / 40 / -	54		204
8	056 / 60 / -	74		224
9	056 / 80 / -	94		244
10	056 / 100 / -	114		264

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
056 / A= L=

Flashing 057 – window opening masking frame – external flashing

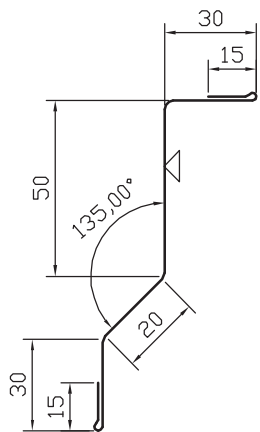


Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness	A	L	area
1	057 / 40	40	3000	174
2	057 / 60	60	5000	179
3	057 / 80	80	6000	186
4	057 / 100	100		194

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
054 / A= L=

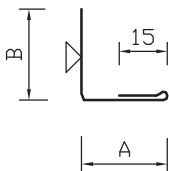
Flashing 058 – window opening masking frame – internal flashing



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	058	3000 5000 6000	160

Flashing 059 – window opening masking frame – internal flashing



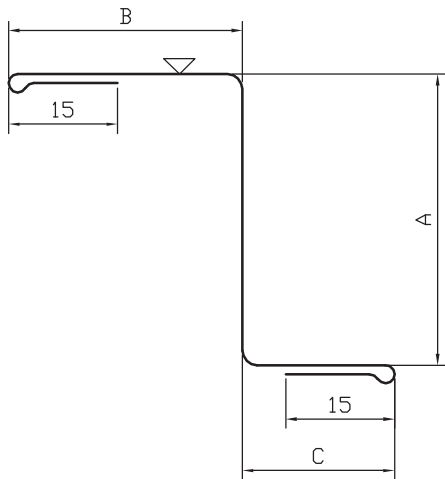
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	L	area
1	059/20	20	20	3000 5000 6000	55
2	059/30	30	30		75

Untypical steel sheet flashing, thickness 0,5 or 0,75mm

059 / A= B= L=

Flashing 060 – Z-bar



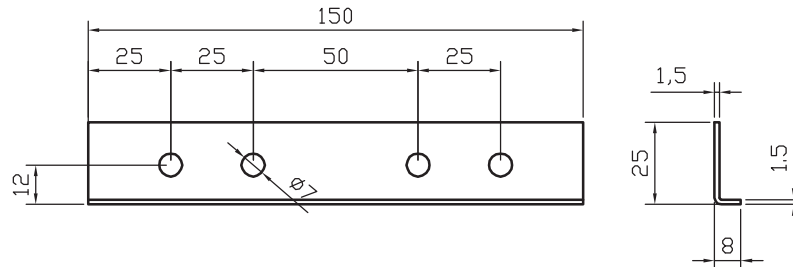
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness	A	B	C	L	area
1	060 / 40	40	40	20	3000 5000 6000	130
2	060 / 60	60	40	20		150
3	060 / 80	80	40	20		170
4	060 / 100	100	40	20		190

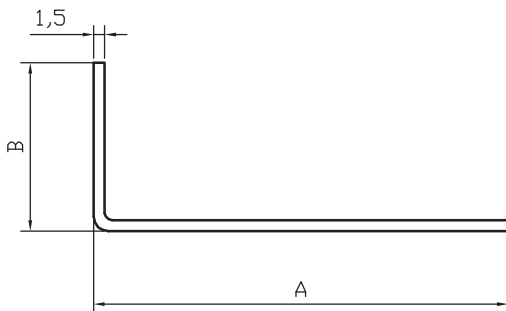
Untypical steel sheet flashing, thickness 0,5 or 0,75mm

060 / A= B= C= L=

Flashing 070 – SU washer



Flashing 075 – starting list



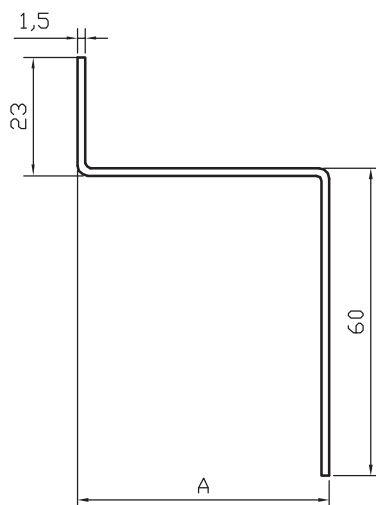
Unpainted steel sheet flashing, thickness 1,5mm

No.	Symbol / A / panel thickness	A	B	L	area
1	075 / 40 / S	40	23	3000	63
2	075 / 70 / S	70	23	5000	93
3	075 / 40 / SU	40	50	6000	90
3	075 / 70 / SU	70	50		120

Untypical steel sheet flashing, thickness 1,5 mm

075 / A= / B= / typ płyty

Flashing 076 – starting list



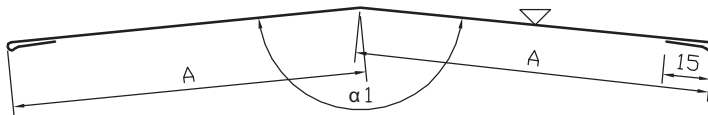
Unpainted steel sheet flashing, thickness 1,5mm

No.	Symbol/panel thickness	A	L	area
1	076 / 60	60	3000	143
2	076 / 80	80	5000	163
3	076 / 100	100	6000	183
4	076 / 60 SU	37		120
5	076 / 80 SU	57		140
6	076 / 100 SU	77		160

Untypical steel sheet flashing, thickness 1,5 mm

076 / A=

Flashing 101 – upper roof ridge



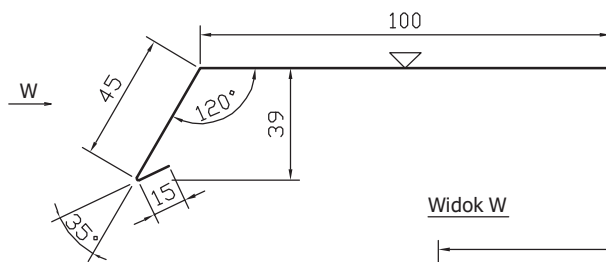
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	101/150/ α	150	3000 5000 6000	330
2	101/200/ α	200		430
3	101/250/ α	250		530

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 101 / A= α = L=

α - slope angle
 $\alpha 1 = 180 - 2\alpha$

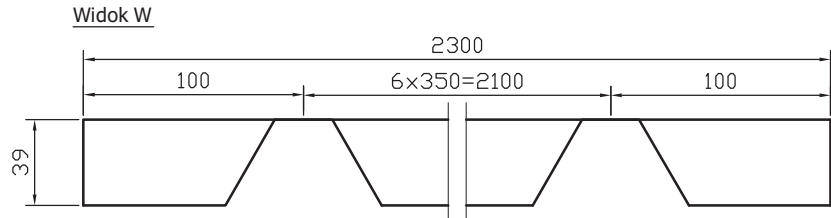
Flashing 102 – roof ridge list



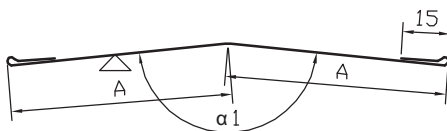
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	102	2300	160

common element for two PW PUR-D panels



Flashing 103 – lower roof ridge



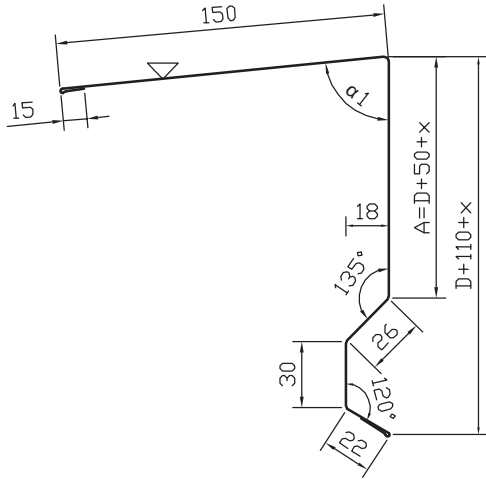
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	L	area
1	103/50/ α	50	3000 5000 6000	130
2	103/100/ α	100		230
3	103/200/ α	200		430

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 103 / A= α = L=

α - slope angle
 $\alpha 1 = 180 - 2\alpha$

Flashing 104 – The verge of the shed roof without eaves



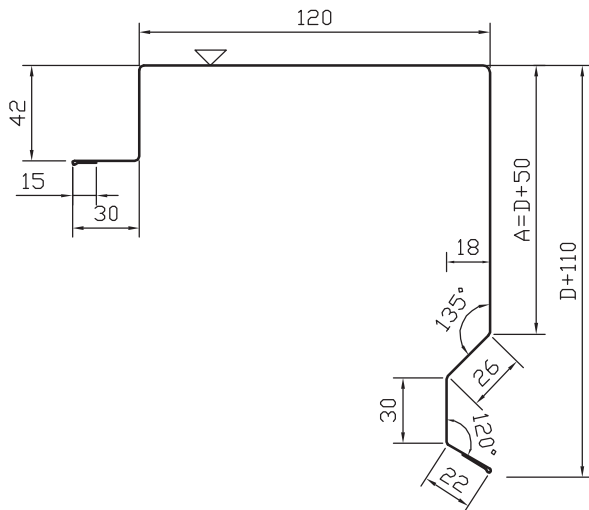
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness/ α	D	A	L	area
1	104/40/ α	40	90+x	3000	348+x
2	104/60/ α	60	110+x		368+x
3	104/80/ α	80	130+x	5000	388+x
4	104/90/ α	90	140+x	6000	398+x
5	104/100/ α	100	150+x		408+x
6	104/120/ α	120	170+x		428+x

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 104 / A= α = L=

α - slope angle
 D - panel core thickness
 X - addition depending on α angle
 $\alpha1 = 90 - \alpha$

Flashing 105 – Top verge of the roof without eaves



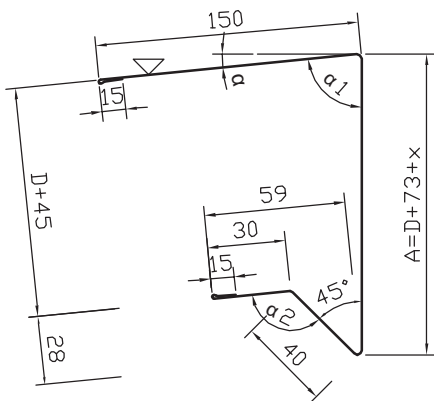
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness/ α	D	A	L	area
1	105/40	40	90	3000	390
2	105/60	60	110		410
3	105/80	80	130	5000	430
4	105/90	90	140	6000	440
5	105/100	100	150		450
6	105/120	120	170		470

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 105 / A= L=

D - panel core thickness

Flashing 106 - The verge of the shed roof with eaves



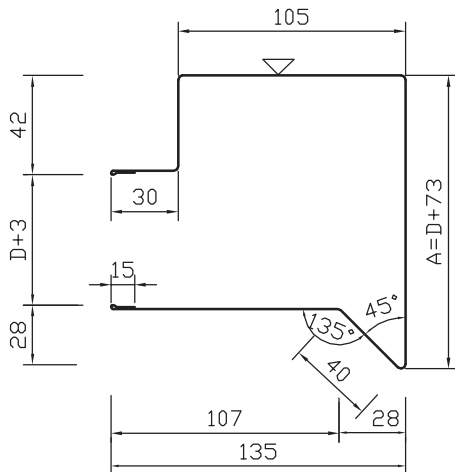
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness/ α	D	A	L	area
1	106/40/ α	40	113+x		363+x
2	106/60/ α	60	133+x	3000	383+x
3	106/80/ α	80	153+x	5000	403+x
3	106/90/ α	90	163+x	6000	413+x
4	106/100/ α	100	173+x		423+x
5	106/120/ α	120	193+x		443+x

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 106 / D= α = L=

α - slope angle
 D - panel core thickness
 X - addition depending on α angle
 $\alpha1 = 90 - \alpha$
 $\alpha2 = 135 - \alpha$

Flashing 107 – Top verge of the roof with eaves



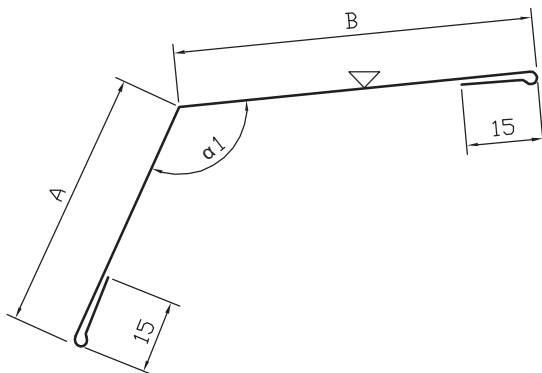
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness	D	A	L	area
1	107/40	40	113	3000	467
2	107/60	60	133		487
3	107/80	80	153	5000	507
4	107/90	90	163	6000	517
5	107/100	100	173		527
6	107/120	120	193		547

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 $107 / D=$ $L=$

D - panel core thickness

Flashing 109 – Roof masking frame



Typical steel sheet flashing, thickness 0,5 mm

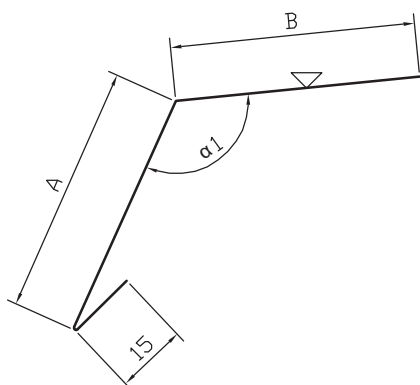
No.	symbol	A	B	L	area
1	109/60/ α	60	100	3000	190
				5000	
2	109/80/ α	80	100	6000	210

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 $109 / A=$ $B=$ $\alpha=$ $L=$

α - slope angle

$\alpha_1 = 105 + \alpha$

Flashing 110 – gutter drip cap



Typical steel sheet flashing, thickness 0,5 mm

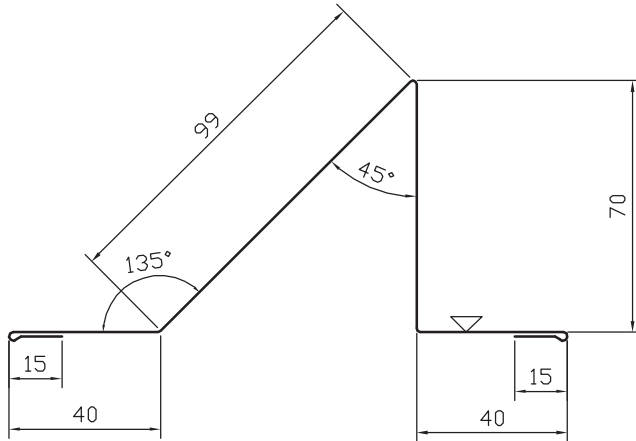
No.	symbol	A	B	L	area
1	110/40/ α	40	40	3000	95
2	110/60/ α	60	40	5000	115
3	110/80/ α	80	40	6000	135

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 $110 / A=$ $B=$ $\alpha=$ $L=$

α - slope angle

$\alpha_1 = 105 + \alpha$

Flashing 111 – snow hurdle



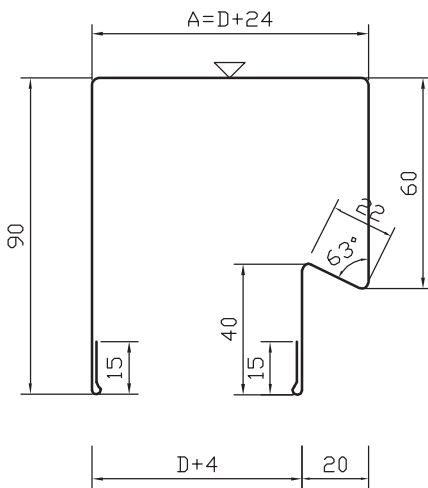
Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	111/050	2500	279

Typical steel sheet flashing, thickness 0,75 mm
RAL 9010, 9006, 8017

L.p.	symbol	L	area
2	111/075	2500	279

Flashing 112 – attic flashing



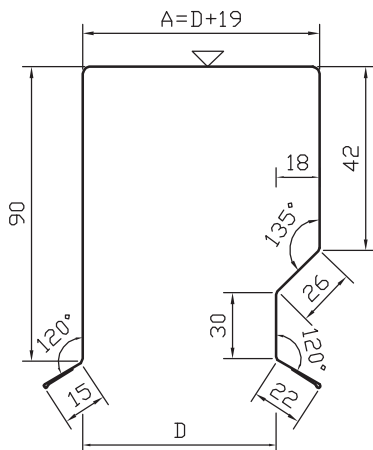
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness	D	A	L	area
1	112/40	40	64	3000	306
2	112/60	60	84	5000	326
3	112/80	80	104	6000	346
4	112/100	100	124		366

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
112 / D= L=

D - panel core thickness

Flashing 113 – attic flashing with drip cap



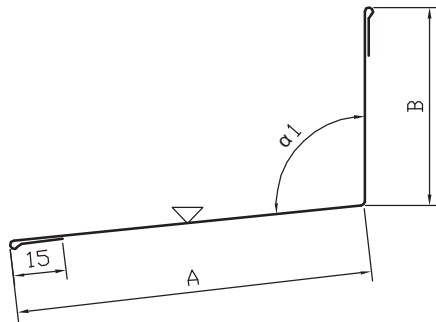
Typical steel sheet flashing, thickness 0,5 mm

No.	Symbol/panel thickness	D	A	L	area
1	113/40	40	59	3000	314
2	113/60	60	79	5000	334
3	113/80	80	99	6000	354
4	113/100	100	119		374

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
113 / D= L=

D - panel core thickness

Flashing 114 – slope masking frame (the joint between panel and attic wall)



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	L	area
1	114/100/ α	150	100	3000	280
2	114/150/ α	150	150	5000	330
3	114/200/ α	150	200	6000	380
4	114/250/ α	150	250		430

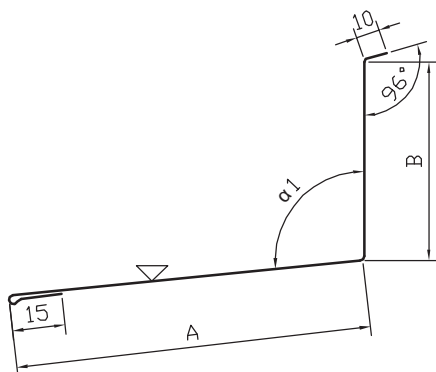
Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 114 / A= B= α = L=

α - slope angle

$\alpha_1 = 90 + \alpha$

$\alpha = 0$ - for the flashing situated along the slope

Flashing 115 - slope masking frame (the joint with the brick wall)



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	L	area
1	115/100/ α	150	100	3000	275
2	115/150/ α	150	150	5000	325
3	115/200/ α	150	200	6000	375
4	115/250/ α	150	250		425

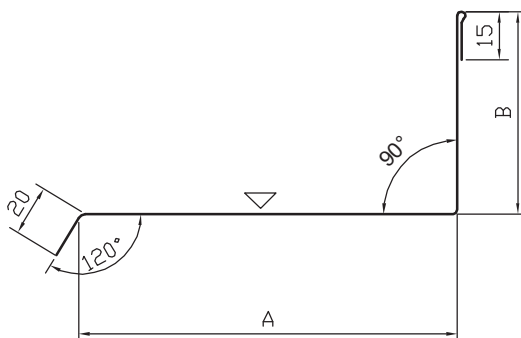
Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 115 / A= B= α = L=

α - slope angle

$\alpha_1 = 90 + \alpha$

$\alpha = 0$ - for the flashing situated along the slope

Flashing 116 - slope masking frame (the joint with attic wall sandwich panel)

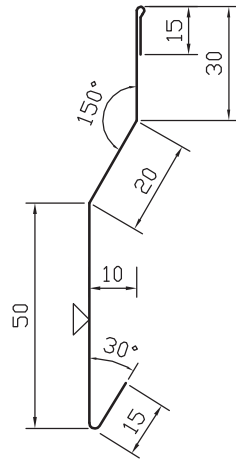


Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	A	B	L	area
1	116/100/ α	110	100	3000	245
2	116/150/ α	110	150	5000	295
3	116/200/ α	110	200	6000	345
4	116/250/ α	110	250		395

Untypical steel sheet flashing, thickness 0,5 or 0,75mm
 116 / A= B= L=

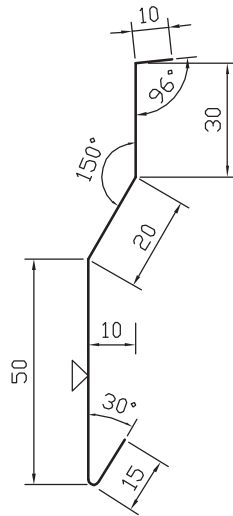
Flashing 118 – sandwich panel drip cap



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol		area
1	118	3000 5000 6000	130

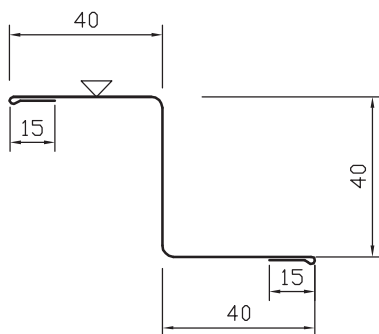
Flashing 119 – brick wall drip cap



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	119	3000 5000 6000	125

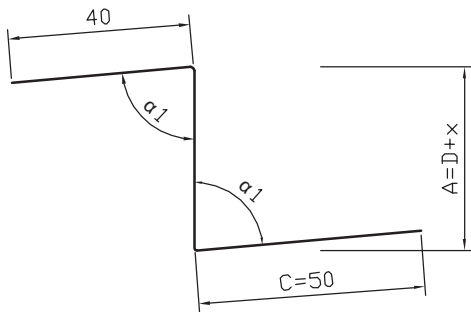
Flashing 121 – list of slope masking frame 114 or 115 situated along the roof slope



Typical steel sheet flashing, thickness 0,5 mm

No.	symbol	L	area
1	121	3000 5000 6000	150

Flashing 130 – gutter Z-bar



Typical unpainted steel sheet flashing, thickness 1,5mm

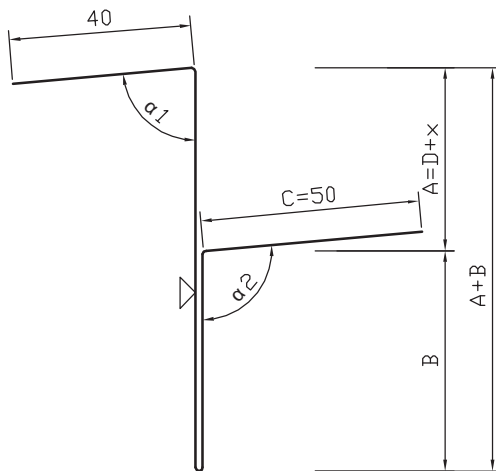
No.	Symbol/panel thickness/ α	D	L	area
1	130/40/ α *	40	3000	130+x
2	130/60/ α *	60	5000	150+x
3	130/80/ α *	80	6000	170+x
4	130/90/ α *	90		180+x
5	130/100/ α	100		190+x
6	130/120/ α	120		210+x

Untypical painted steel sheet flashing (RAL 9010), thickness 1,5mm
 130 / A= C= α = L=

α - slope angle X - addition depending on (alfa) angle α
 D - panel core thickness $\alpha 1 = 90 - \alpha$

* not recommended for panel thickness D=40-90mm

Flashing 131 – prolonged gutter Z-bar



Typical steel sheet flashing, thickness 0,75 mm
 (RAL 9010, 9006, 8017)

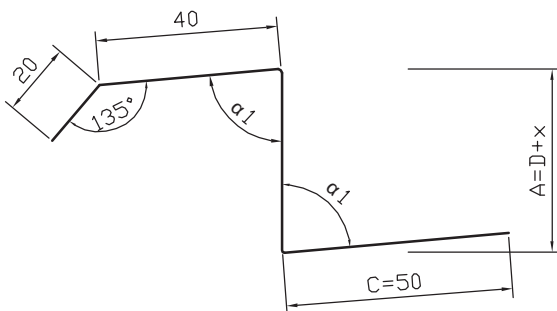
No.	Symbol/panel thickness/ α	D	B	L	area
1	131/40/ α	40	70	3000	270+x
2	131/60/ α	60	50	5000	250+x
3	131/80/ α	80	30	6000	230+x
4	131/90/ α	90	30		240+x

Untypical steel sheet flashing, thickness 0,75 mm
 (RAL 9010, 9006, 8017)

131 / A= B= C= α = L=

α - slope angle
 D - panel core thickness
 X - addition depending on α angle
 $\alpha 1 = 90 - \alpha$
 $\alpha 2 = 90 + \alpha$

Flashing 132 – gutter Z-bar with eaves



Typical unpainted steel sheet flashing, thickness 1,5mm

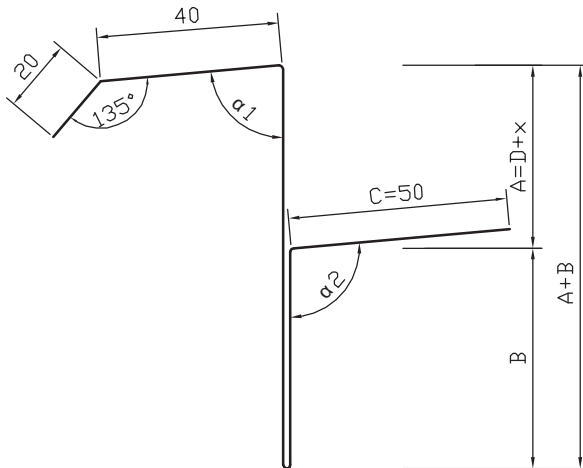
No.	Symbol/panel thickness/ α	D	L	area
1	132/40/ α *	40	3000	150+x
2	132/60/ α *	60	5000	170+x
3	132/80/ α *	80	6000	190+x
4	132/90/ α *	90		200+x
5	132/100/ α	100		210+x
6	132/120/ α	120		230+x

Untypical painted steel sheet flashing (RAL 9010), thickness 1,5mm
 130 / A= C= α = L=

α - slope angle X - addition depending on α angle
 D - panel core thickness $\alpha 1 = 90 - \alpha$

* not recommended for panel thickness D=40-90mm

Flashing 133 – prolonged gutter Z-bar with eaves



Typical steel sheet flashing, thickness 0,75 mm

(RAL 9010, 9006, 8017)

No.	Symbol/panel thickness/ α	D	B	L	area
1	133/40/ α	40	70	3000	290+x
2	133/60/ α	60	50	5000	270+x
3	133/80/ α	80	30	6000	250+x
4	133/90/ α	90	30		260+x

Untypical steel sheet flashing, thickness 0,75 mm

(RAL 9010, 9006, 8017)

131 / A= B= C= α = L=

α - slope angle

D - panel core thickness

X - addition depending on α angle

$\alpha_1 = 90 - \alpha$

$\alpha_2 = 90 + \alpha$

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